

CERAFLOUR 932 P

LDPE-based wax additive to improve the processing of rigid and flexible PVC as well as for matting and improving the surface characteristics of powder coatings.

Product Data

Composition

Modified polyethylene wax (LDPE)

Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (20 °C): 0.93 g/ml

Melting point: 105 °C

Supplied as: Coarse powder

Food Contact Legal Status

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

Storage and Transportation

Temperature sensitive. To be stored and transported at a temperature below 50 °C.

Applications

PVC

Special Features and Benefits

The additive reduces the adhesion of the polymer melt on the calender roll. It accelerates the gelling of rigid PVC and acts as an external lubricant. CERAFLOUR 932 P is suitable for rigid and flexible PVC.

Recommended Levels

0.2-2 % additive (as supplied) based on the total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

Incorporation and Processing Instructions

The additive is added to the PVC granulate whilst stirring (at medium speed) and prior to calendaring.

Powder Coatings

Special Features and Benefits

The additive is recommended for matting powder coatings and it also improves surface slip and surface protection.

Recommended Use

CERAFLOUR 932 P is recommended for powder coatings based on polyester/TGIC/primid/powder link, polyester/epoxy, acrylate, polyurethane and epoxy.

Recommended Levels

0.5-2 % additive (as supplied) based on the total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

Incorporation and Processing Instructions

The additive should be mixed with resin, hardener, pigments and other additives using a high-speed mixer and extruded along with all the components.



Additive Guide



BYK-Chemie GmbH
P.O. Box 10 02 45
46462 Wesel
Germany
Tel +49 281 670-0
Fax +49 281 65735

info@byk.com
www.byk.com

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